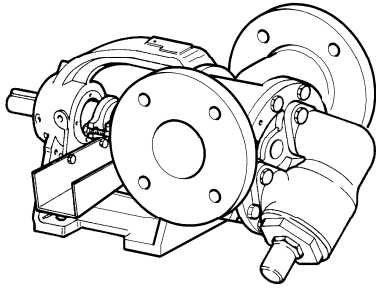
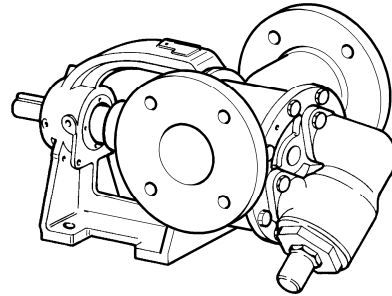


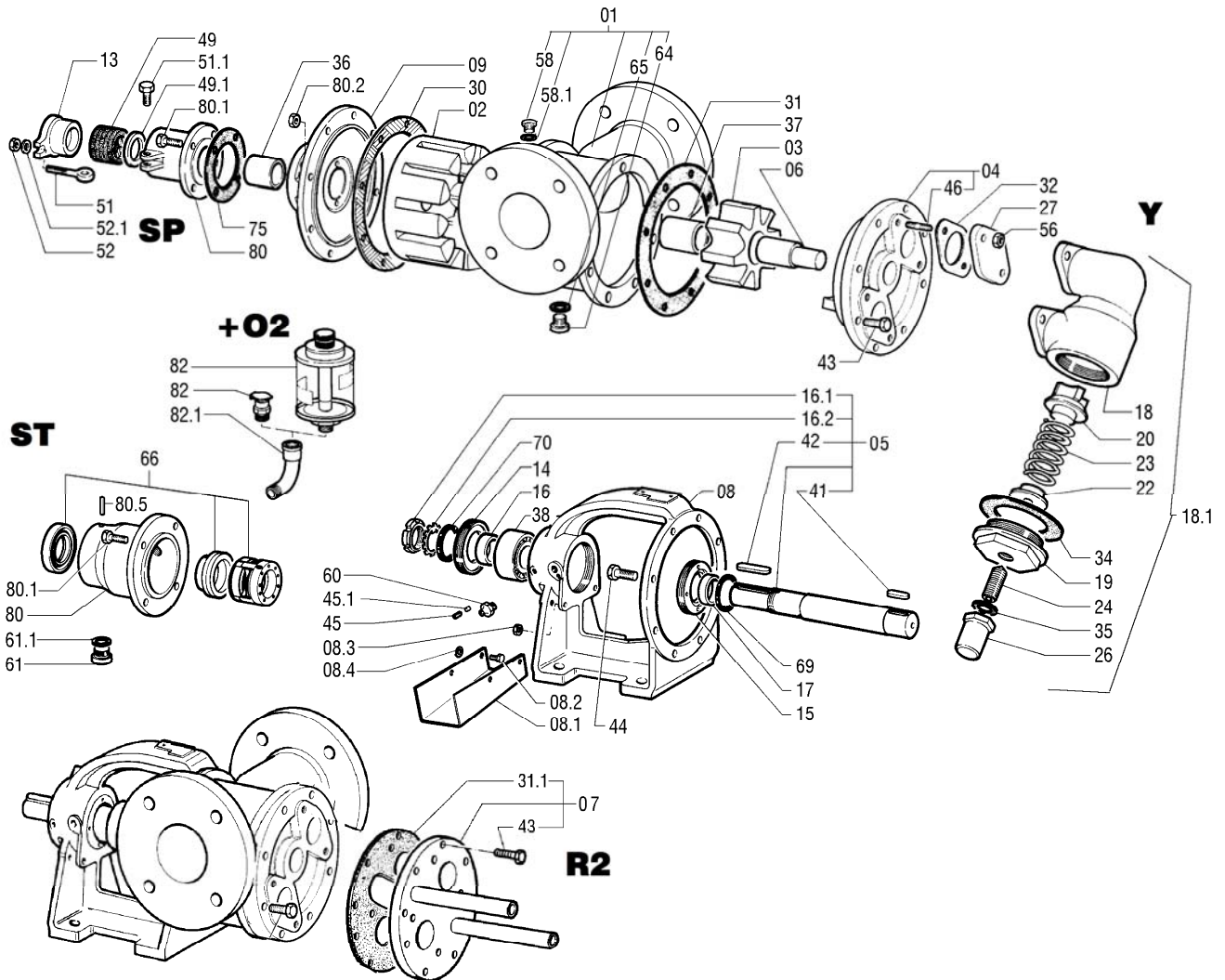
DISTINTA DELLE PARTI COSTITUENTI LE POMPE ROTATIVE VOLUMETRICHE SERIE " V "
SPARE PARTS LIST FOR " V " SERIES POSITIVE-DISPLACEMENT ROTARY PUMPS



V 50-3L SPG Code 1004 1996



V 50-3L ST4WG Code 1004 1997
 V 50-3L ST4W Code 1005 1932
 V 50-3L ST4BS Code 1004 1998



Rif. N° Pos. Nr.	Quant.	Denominazione	Part name	Den. Comm. Type	Mat.*	Codice Nuovo New Part no	V 50-3 SPG	V 50-3 ST4WG	V 50-3 ST4W	V 50-3 ST4BS
1	1	Corpo (1)	Casing (1)		GS	1005 7312	○	○	○	○
2	1	Rotore	Rotor		GS	1000 6585	○	○	○	○
3	1	Ruota oziosa	Idler		GS	1000 6731	○	○	○	○
					GSH	1000 6751				
4	1	Coperchio (2)	Cover (2)		G	1000 8011	○	○	○	○
5	1	Albero (3)	Shaft (3)	D.30	SH	1000 7617	○	○	○	
					K5	1000 7628				○
6	1	Perno	Idler pin	D.25	T2	1000 5907	○	○	○	
					K9	1000 5942				○
7	1	Camera di preriscald. (4)	Heating jacket (4)		K	1000 7779	①	①	①	①
8	1	Supporto	Bearing housing		G	1000 6889	○	○	○	○
8.1	1	Colatoio	Drip tray		S	1000 5476	○			
8.2	2	Vite	Screw	M 6 x 16 DIN 933	S	1000 1932	○			
8.3	2	Dado	Nut	M 6 DIN 934	S	1000 1419	○			
8.4	2	Rondella	Washer	M 6 DIN 125 A	S	1000 1688	○			
9	1	Flangia supporto	Rear cover		G	1000 5151		○	○	○
					G	1000 5147	○			
13	1	Premitreccia	Gland		G	1000 6515	○			
14	1	Copricuscinetto	Bearing cover		G	1000 4800	○	○	○	○
15	1	Copricuscinetto	Bearing cover		G	1000 4799	○	○	○	○
16	1	Ghiera	Sleeve	25 x 32 x 13	S	1000 4250	○	○	○	○
16.1	1	Ghiera	Sleeve	M 25 x 1,5 KM05		1000 4237	○	○	○	○
16.2	1	Rondella	Washer	D. 25 UNI 3073	S	1000 1719	○	○	○	○
17	1	Ghiera	Sleeve	25 x 32 x 13	H	1000 4250	○	○	○	○
18	1	Corpo By-pass	By-pass casing		G	1000 4455	②	②	②	②
18.1	1	By-pass	By-pass		G	1000 7738	②	②	②	②
19	1	Coperchio By-pass	By-pass cover		G	1000 4471	②	②	②	②
20	1	Valvola By-pass	By-pass check valve	D.35	H2	1000 4509	②	②	②	②
22	1	Piattello By-pass	By-pass plate		K	1000 4518	②	②	②	②
23	1	Molla By-pass	By-pass spring	D. 6 x 32 x 65 x 13	S	1000 5791	②	②	②	②
24	1	Vite By-pass	By-pass screw	M 12 x 50 DIN 914	S	1000 1867	②	②	②	②
26	1	Cappello By-pass	By-pass cap		S	1000 4483	②	②	②	②
27	2	Flangia By-pass	By-pass flange		G	1000 5124	○	○	○	○
30(**)	1	Guarnizione corpo	Casing gasket	126 x 164 x 0,5						
31(**)	1	Guarnizione coperchio	Cover gasket	126 x 164 x 0,5						
31.1	1	Guarnizione	Gasket		E3	1000 5517	①	①	①	①
32(**)	2	Guarnizione flangia	Flange gasket							
34	1	Guarnizione coperchio	Cover gasket	61 x 77 x 0,5	E3	1000 5503	②	②	②	②
35	1	Guarnizione cappello	Cap gasket	13 x 24 x 0,5	E3	1000 5512	②	②	②	②
36	1	Bronzina supporto	Bearing bush	30 x 38 x 40	G	1000 4360	○	○		
					AD10	1000 4306			○	
					GR	1000 4278				○
37	1	Bronzina ruota oziosa	Idler bush	25 x 32 x 40	G	1000 4342	○	○		
					AD10	1000 4312			○	
					GR	1000 4277				○
38	1	Cuscinetto	Ball bearing	3305 HT	S	1000 1390	○	○	○	○
41	1	Linguetta	Key	8 x7 x 22 DIN 6585 A	S	1000 1589	○	○	○	
					K	1000 1633				○
42	1	Linguetta	Key	6 x 6 x 40 DIN 6585 A	S	1000 1611	○	○	○	○
43(*)	8	Vite	Screw	M 8 x 20 DIN 933	S		○	○	○	○
					K	1000 2031	①	①	①	①
44(*)	8	Vite	Screw	M 8 x 25 DIN 933	S		○	○	○	○
45(*)	2	Vite	Screw	M 6 x 6 DIN 913	S		○	○	○	○
45.1(*)	2	Pastiglia	Shim	D. 4,8 x 3			○	○	○	○
46(*)	4	Prigioniero	Stud	M 8 x 18 DIN 938	S		○	○	○	○
49	1	Baderna	Packing	30 x 42 x 6 x 5		1000 7641	○			
49.1	1	Anello	Ring		K	1000 4094	○			
51	2	Tirante	Eyebolt	M 6 x 50 DIN 444B	H	1000 1813	○			
51.1	2	Vite	Screw	M 6 x 25 DIN 933	S	1000 1934	○			

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Rif. N° Pos. Nr.	Quant.	Denominazione	Part name	Den. Comm. Type	Mat. *	Codice Nuovo New Part no	V 50-3 SPG	V 50-3 ST4WG	V 50-3 ST4W	V 50-3 ST4BS
52	2	Dado	Nut	M 6 DIN 934	S	1000 1419	○			
52.1	2	Rondella	Washer	M 6 DIN 125 A	S	1000 1688	○			
56(*)	4	Dado	Nut	M 8 DIN 934	S		○	○	○	○
58(*)	2	Tappo	Plug	R 1/4" DIN 908	S		○	○	○	○
58.1(**)	2	Guarnizione	Gasket	1/4"						
60(*)	1	Ingrassatore	Grease nipple	M 6	S		○	○	○	○
61	3	Tappo	Plug	R 1/4" DIN 908	S	1000 2410		○	○	○
61.1	3	Guarnizione	Gasket	1/4"	D	1000 5657		○	○	○
64	1	Tappo	Plug	R 1/2" DIN 908		1000 2411	○	○	○	○
65	1	Guarnizione	Gasket	1/2"		1000 5658	○	○	○	○
66	1	Tenuta completa	Mechanical seal	N 30 WCT - FL N 30 GCT - FL		1000 8945 1000 8944		○	○	○
69	1	Paraolio	Oil seal	DH 32x42x4		1000 1253	○	○	○	○
70	1	Paraolio	Oil seal	DH 32x42x4		1000 1253	○	○	○	○
75(**)	1	Guarnizione	Gasket	58 x 95 x 0,5						
80	1	Portabadema Portatenuta	Stuffing box Seal box		G G	1000 6154 1001 7567	○		○	○
80.1	4	Vite	Screw	M 6 x 25 DIN 933	S	1000 1934	○	○	○	○
80.2	4	Dado	Nut	M 6 DIN 934	S	1000 1422	○	○	○	○
80.5	1	Spina	Spring pin	3 x 20	H	1000 1785		○	○	○
82	1	Oliatore	Oil lubricator	R 1/4" KLG 4		1000 1671 1000 1672		○	○	○
82.1	1	Curva	Elbow	R 1/4"	G	1000 2292		○	○	○
(*)		Serie viterie	Set of screws			1001 5171	○	○	○	○
(**)		Serie guarnizioni	Set of gasket			1001 4962	○	○	○	○

Note:	Notes:
1) Completo di tappo e guarnizione (58, 58.1)	1) Complete with plug and gasket (58, 58.1)
2) Completo di prigionieri (46).	2) Complete with studs (46)
3) Completo di ghiera (16.1, 16.2) e linguette (41, 42)	3) Complete with sleeves(16.1, 16.2) and keys (41, 42)
4) Completo viti (43) e guarnizione (31.1)	4) Complete with screws (43) and gasket (31.1)
① + R2 - Con camera di preriscaldamento sul coperchio	① + R2 - Heating jacket on cover
② + Y - Con by-pass	② + Y - With by-pass
③ + O2 - Oliatore da 0,2 l in vetro	③ + O2 - With 0,2 l glass oil lubricator
* Materiali di costruzione	* Construction materials
D = Guarnital o fibra	D = Guarnital or fiber
E3 = Centellen VS 3820	E3 = Centellen VS 3820
G = Ghisa	G = Cast iron
GR = Grafite	GR = Graphite
GS = Ghisa sferoidale	GS = Ductile cast iron
H = Acciaio inox AISI 304	H = AISI 304 stainless steel
H2 = Acciaio inox AISI 420	H2 = AISI 420 stainless steel
K = Acciaio inox AISI 316	K = AISI 316 stainless steel
K5 = Acciaio inox SAF 2205	K5 = SAF 2205 stainless steel
K9 = Acciaio inox AISI 329	K9 = AISI 329 stainless steel
S = Acciaio	S = Steel
SH = Acciaio trattato	SH = Hardened steel
T2 = Acciaio K110	T2 = K110 steel
T3 = Acciaio K100	T3 = K100 steel
Ordinare il materiale indicando sempre la quantità, la denominazione, il codice del pezzo, il tipo ed il numero della pompa.	When ordering spares always indicate type and serial number of pump, quantity, part name, and number.

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