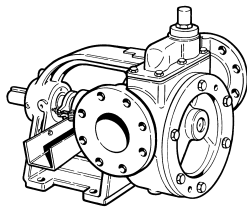
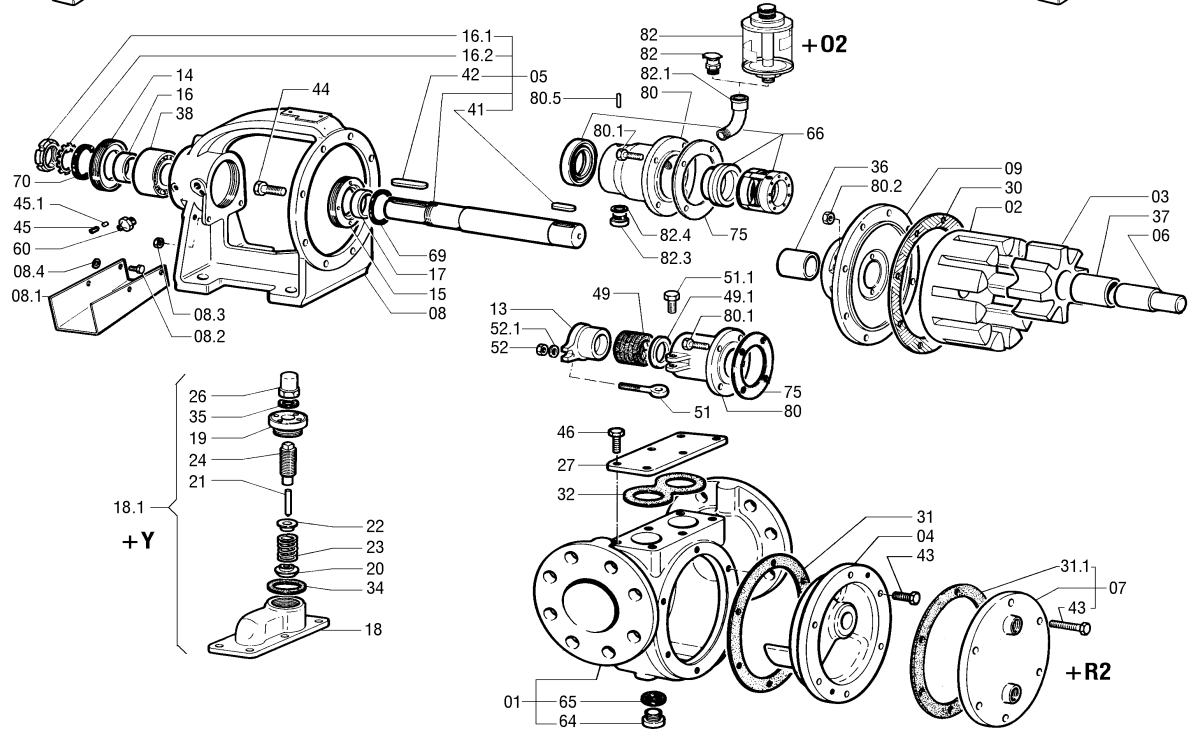
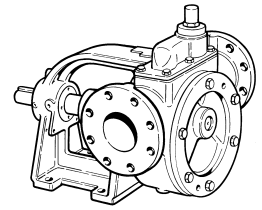


DISTINTA DELLE PARTI COSTITUENTI LE POMPE ROTATIVE VOLUMETRICHE SERIE "V"
SPARE PARTS LIST FOR "V" SERIES POSITIVE-DISPLACEMENT ROTARY PUMPS
LISTE DES PIÈCES DE RECHANGE POUR POMPES ROTATIVES VOLUMÉTRIQUES SERIE "V"
ERSATZTEILLISTE FÜR SELBSTANSAUGENDE INNENZAHNRADPUMPEN SERIE "V"



V 70-2 SPK Code 1001 0266

V 70-2 ST4K Code 1001 0273



Rif. N°. Nr. Ref. no. Réf. N°.	Pos. Quant.	Denominazione	Part name	Den. Comm. Type	Mat.*	Codice Vecchio Old Part No.	Codice Nuovo New Part No.	V 70-2 SPK	V 70-2 ST4K
01	1	Corpo (1)	Casing (1)		K	5319 5023	1000 8068	○	○
02	1	Rotore	Rotor		K	3765 5004	1000 6660	○	○
03	1	Ruota oziosa	Idler		K	3780 5005	1000 6815	○	○
04	1	Coperchio	Cover		K	3270 5004	1000 4722	○	○
05	1	Albero (2)	Shaft (2)	D.40	K9	5032 5032	1000 7629	○	○
06	1	Perno	Idler pin		K9	3540 5008	1000 5934	○	○
07	1	Camera di prerisc. (3)	Heating jacket (3)		S+K		1002 4496	①	①
08	1	Supporto	Bearing housing		G	3872 3012	1000 6890	○	○
08.1	1	Colatoio	Drip tray		K	3435 5002	1000 5484	○	
08.2	2	Vite	Screw	M 8 x 20 DIN 933	K	1478 5008	1000 2027	○	
08.3	2	Dado	Nut	M 8 DIN 934	K	1420 5004	1000 1435	○	
08.4	2	Rondella	Washer	M 8 DIN 125 A	H	1450 5016	1000 1718	○	
09	1	Flangia supporto	Rear cover		K	3375 5015	1000 5174	○	
					K	3375 5030	1000 5182		○
13	1	Premitreccia	Gland		K	3690 5004	1000 6526	○	
14	1	Copricuscinetto	Bearing cover		G	3287 3016	1000 4803	○	○
15	1	Copricuscinetto	Bearing cover		G	3287 3017	1000 4804	○	○
16	1	Ghiera	Sleeve		H	3107 5505	1000 4252	○	○
16.1	1	Ghiera	Sleeve	M 35 x 1,5	S	1430 4003	1000 1572	○	○
16.2	1	Rondella	Washer	MB7 UNI 3073 D.35	S	1452 4002	1000 1721	○	○

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Rif. N°. Pos. Nr. Ref. no. Réf. N°.	Quant.	Denominazione	Part name	Den. Comm. Type	Mat.*	Codice Vecchio Old Part No.	Codice Nuovo New Part No.	V 70-2 SPK	V 70-2 ST4K
17	1	Ghiera	Sleeve	M 35 x 1,5	S	1430 4003	1000 4252	○	○
18	1	Corpo By-pass	By-pass casing		K	3240 5013	1000 4501	②	②
18.1	1	By-pass completo	By-pass		K	5090 5003	1000 7758	②	②
19	1	Coperchio By-pass	By-pass cover		K	3240 5062	1000 4536	②	②
20	1	Valvola By-pass	By-pass check valve		K	3240 5028	1000 4511	②	②
21	1	Perno By-pass	By-pass idler pin		K	3240 5050	1000 4525	②	②
22	1	Piattello By-pass	By-pass plate		K	3240 5019	1000 4504	②	②
23	1	Molla By-pass	By-pass spring	D. 7 x 31 x 59 x 11	K	3495 5020	1000 5806	②	②
24	1	Vite By-pass	By-pass screw		K	3240 5060	1000 4533	②	②
26	1	Cappellotto By-pass	By-pass cap		K	3240 5059	1000 4532	②	②
27	1	Flangia By-pass	By-pass flange		K	3362 5001	1000 5137	○	○
30 (**)	1	Guarnizione corpo	Casing gasket	201 x 249 x 0,5					
31 (**)	1	Guarnizione coperchio	Cover gasket	201 x 249 x 0,5					
31.1	1	Guarnizione coperchio	Cover gasket	201 x 249 x 0,5	E3	3450 0105	1000 5524	①	①
32 (**)	1	Guarnizione	Gasket						
34	1	Guarnizione	Gasket	68 x 82 x 0,5	E3	3450 0019	1000 5504	②	②
35	1	Guarnizione cappell.	Cap gasket	22 x 34 x 0,5	E3	3450 0012	1000 5498	②	②
36	1	Bronzina supporto	Bearing bush	40 x 50 x 50	GR	3120 0023	1000 4272	○	○
37	1	Bronzina ruota oziosa	Idler bush	40 x 50 x 50	GR	3120 0023	1000 4272	○	○
38	2	Cuscinetto	Ball bearing	3307 HT	S	1418 0089	1000 1386	○	○
41	1	Linguetta	Key	10 x 8 x 36 DIN 6885A	K	1434 5009	1000 1625	○	○
42	1	Linguetta	Key	10 x 8 x 70 DIN 6885A	S	1434 4020	1000 1598	○	○
43 (*)	6	Vite	Screw	M 12 x 25 DIN 933	K			○	○
				M 12 x 40 DIN 933	K			①	①
44 (*)	8	Vite	Screw	M 10 x 35 DIN 933	K			○	○
45 (*)	2	Vite	Screw	M 6 x 12 DIN 913	S			○	○
45.1 (*)	2	Pastiglia	Shim	D. 4.8 x 3	R			○	○
46 (*)	6	Vite	Screw	M 10 x 25 DIN 933	K			○	○
49	1	Baderna	Packing	40 x 60 x 10 x 5	TE	5060 0027	1000 7647	○	
49.1	1	Anello	Ring		K	3045 5018	1000 4091	○	
51	2	Tirante	Eyebolt	M 10 x 60 DIN 444B	H	1466 5002	1000 1815	○	
51.1	2	Vite	Screw	M 10 x 30 DIN 931	K	1478 5027		○	
52	2	Dado	Nut	M 10 DIN 934	K	1420 5006	1000 1437	○	
52.1	2	Rondella	Washer	M 10 DIN 125A	K	1450 5001	1000 1704	○	
60 (*)	1	Ingrassatore	Grease nipple	1/4"	S			○	○
64 (*)	2	Tappo	Plug	R 1/2" DIN 908	K			○	○
65 (**)	2	Guarnizione	Gasket	1/2"					
66	1	Tenuta completa	Mechanical seal	N 40 GCT - FL		5919 4010	1000 8950		○
69	1	Paraolio	Oil seal	DH 45 x 55 x 4		1406 6004	1000 1255	○	○
70	1	Paraolio	Oil seal	DH 45 x 55 x 4		1406 6004	1000 1255	○	○
75 (**)	1	Guarnizione	Gasket	81 x 119 x 0,5					
80	1	Portabaderna	Stuffing box		K	3615 5004	1000 6201	○	
		Portatenuta	Seal box		K		1001 7584		○
80.1	4	Vite	Screw	M 8 x 25 DIN 933	K	1478 5010	1000 2029		○
				M 8 x 30 DIN 933	K	1478 5012	1000 2031	○	
80.2	4	Dado	Nut	M 8 DIN 934	K	1420 5004	1000 1435	○	○
80.5	1	Spina	Spring pin	4 x 20	H	1463 5007	1000 1784		○
82	1	Oliatore	Oil lubricator	R 1/4" KLG 4	S	1444 0053	1000 1671		○
				R 1/4"		1444 0055	1000 1672		③
82.1	1	Curva	Elbow	R 1/4"	G	1601 3002	1000 2292		○
82.3	1	Tappo	Plug	R 1/4" DIN 908	S	1671 5002	1000 2414		○
82.4	1	Guarnizione	Gasket	1/4"	D	3450 0600	1000 5657		○
(*)		Serie viterie	Set of screws				1001 5175	○	○
(**)		Serie guarnizioni	Set of gaskets				1001 4965	○	○

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Note:		Notes:	
1) Completo di tappo (64) e guarnizione (65)		1) Complete with plug and gasket (64, 65)	
2) Completo di linguette (41, 42), ghiera (16.1) e rondella (16.2).		2) Complete with keys (41, 42), sleeve (16.1) and washer (16.2)	
3) Completo di guarnizione (31.1) e viti (43)		3) Complete with screws (43) and gasket (31.1)	
① +R2	Coperchio riscaldato	① +R2	Heating jacket on cover
② +Y	Con by-pass	② +Y	With by-pass
③ +O2	Oliatore da 0.2 l in vetro	③ +O2	With 0.2 l glass oil lubricator
* Materiali di costruzione		* Construction materials	
D	= Guarnital o fibra	D	= Guarnital or fiber
E3	= Centellen VS 3820	E3	= Centellen VS 3820
G	= Ghisa	G	= Cast iron
GR	= Grafite	GR	= Graphite
H	= Acciaio inox AISI 304	H	= AISI 304 stainless steel
K	= Acciaio inox AISI 316	K	= AISI 316 stainless steel
K9	= Acciaio inox AISI 329	K9	= AISI 329 stainless steel
S	= Acciaio	S	= Steel
Ordinare il materiale indicando sempre la quantità, la denominazione, il codice del pezzo, il tipo ed il numero della pompa.		When ordering spares always indicate type and serial number of pump, quantity, part name, and number.	

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